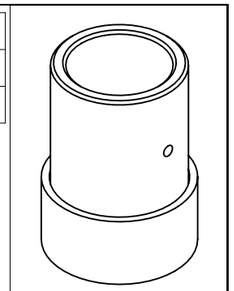
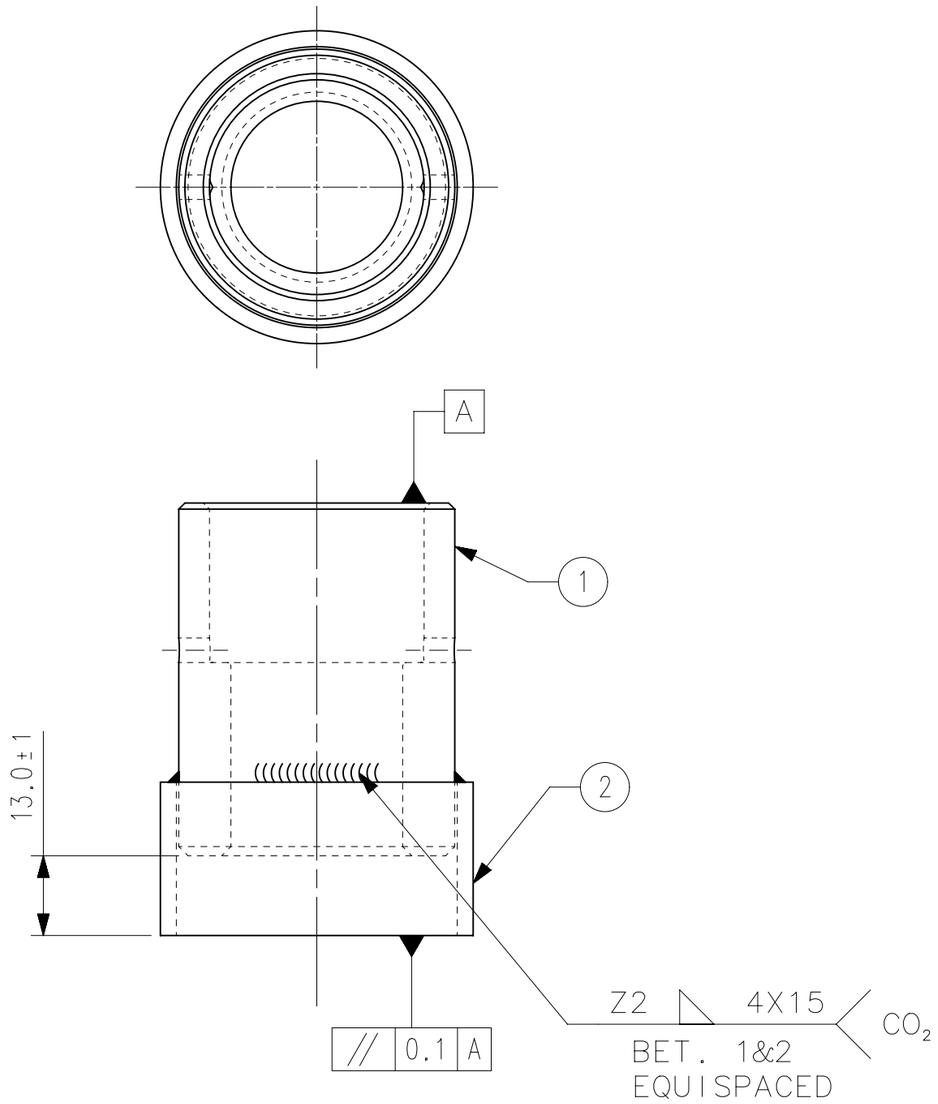
SR.	PART NO.	PART NAME	MATERIAL	QTY	WT(Kg)
(AC) 1	007530819D2	BUSH-BATTERY TRAY	Fe410W	1	0.369
2	007536262D1	PROTECTIVE RING	ERW TUBE OD 51	1	0.04





NOTE:-

PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.

UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

TOTAL CO_2 WELDING LENGTH = 60mm AS PER PS 608.

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000
		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8

ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
OVER		-	10	50	120	400
UPTO		10	50	120	400	-
f	FINE (X.XXX)	±1°	±0° 30'	±0° 20'	±0° 10'	±0° 5'
m	MEDIUM (X.XX)					
c	COARSE (X.X)	±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'
v	VERY COARSE (X)	±3°	±2°	±1°	±0° 30'	±0° 20'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 500000002958

PART NO. : 007536277D91

PART NAME : BUSH ASSY

MATERIAL : SEE NOTES

HEAT TREATMENT :

	NAME	SIGN	DATE
CAD ENGG.			
DESIGNER	PKS		
CHECKER	RNM		
APPR.BY	DHM		

FIRST USED TRCR. MODEL : 8000 2WD/4WD

SCALE 1:1

SHEET 1 OF 1

UNIT QTY. : 1

WEIGHT : 0.446 kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No_____

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
ER1710004049	AC		CHILD PART 007530819D2 UPDATED	PRP	NVC	RAW	09/08/17
600000010202	AB		REDRAWN WITH 3D REF.	PG	NVC	RAW	17/07/15